



Material Safety Data Sheet



KYDEX® LTR and KYDEX® LTA

Product Overview
MSDS - 105

Section 1: Chemical Product and Company Identification

Product/Chemical Name: KYDEX® LTR or KYDEX® LTA thermoplastic sheet; acrylic/PVC alloy
Other Designations: Mixture of polyvinyl chloride, chlorinated polyvinyl chloride, acrylic polymer, processing aids, impact modifiers, heat stabilizers, lubricants, and pigments
General Use: Thermoforming
Manufacturer: Kleerdex Company, 6685 Low Street, Bloomsburg, PA 17815, Phone 570.387.6997, FAX 570.387.8722
Emergency Phone Numbers: 570.387.6997. For transportation emergencies call CHEMTREC at 800.424.9300

Section 2: Composition / Information on Ingredients

Ingredient Name	CAS Number	% wt
Polyvinyl chloride; ethene, chloro-homopolymer	9002-86-2	0-99
Chlorinated polyvinyl chloride	68649-82-8	0-99
Mixture of processing aids, impact modifiers, heat stabilizers, lubricants, and pigments	TRADE SECRET	2-50
Inorganic fillers and smoke suppressants	TRADE SECRET	5-50
Organotin	TRADE SECRET	0.1-3

Trace Impurities:

Ingredient:	OCEA PEL		ACGIH TLV	
	TWA	STEL	TWA	STEL
Polyvinyl chloride	None estab.	None estab.	Particulates Not Otherwise Classified: 10 mg/m ³	None estab.
Chlorinated polyvinyl chloride	None estab.	None estab.	Particulates Not Otherwise Classified: 10 mg/m ³	None estab.
Organotin	0.1 mg/m ³	None estab.	0.1 mg/m ³	0.2 mg/m ³
Titanium dioxide	5 mg/m ³	None estab.	10 mg/m ³	None estab.

www.kydex.com



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Section 3: Hazards Identification

Emergency Overview:

KYDEX® LTR or KYDEX® LTA thermoplastic sheet, rigid plastic sheet, is in general a non-hazardous polymeric material and does not present any serious hazards during its normal handling and use. As with any material; however, there are guidelines that should be followed in an emergency situation. If dust or vapors are inhaled, get to well ventilated area. If skin or eyes are irritated, flush with water for 15 minutes.

HMS	
H	1
F	1
R	0
PPE†	
†Sec 8	

Potential Health Effects:

Primary Entry Routes: Inhalation, skin/eyes, ingestion (vapors if burned or dust from machining the sheet)

Target Organs: Respiratory system, eyes

Acute Effects:

Inhalation: Prolonged inhalation of dust from cutting or machining the plastic sheet may cause nose, throat and upper respiratory tract irritation. Excessive heating may lead to decomposition with the release of hydrogen chloride which could cause irritation to upper respiratory tract.

Eye: Excessive heating may lead to decomposition with the release of hydrogen chloride which could cause irritation of eyes.

Skin: Dust from cutting and machining may be irritating to skin.

Ingestion: Not a likely route of exposure.

Carcinogenicity: IARC, NTP, and OSHA do not list KYDEX as a carcinogen.

Medical Conditions Aggravated by Long-Term Exposure: Not known

Chronic Effects: Not known

Section 4: First Aid Measures

Inhalation: Move to a well-ventilated area; if irritation persists, consult a physician.

Eye Contact: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

Skin Contact: Cool skin rapidly with cold water after contact with hot polymer. Wash off immediately with soap and plenty of water. Consult a physician.

Ingestion: Not a likely route of exposure.

Special Precautions/Procedures: None.

Kleerdex Company, LLC

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Section 5: Fire-Fighting Measures

Flash Point: 390°C (735°F)

Autoignition Temperature: 454°C (849°F)

Explosive Limits:

LEL: Not available

UEL: Not available

Flammability Classification: Not flammable

Extinguishing Media: Water, carbon dioxide, dry chemical or foam

**Carbon Dioxide and dry chemical are not recommended because their lack of cooling capacity may permit re-ignition*

Unusual Fire or Explosion Hazards: Polyvinyl chloride-based material will NOT continue to burn after ignition without an external heat source. When burning, or at temperatures above 425°F, slow evolution of hydrogen chloride could occur.

Hazardous Combustion Products: Hydrogen chloride, carbon monoxide, carbon dioxide

NOTE: Hydrogen chloride is detectable by its sharp pungent odor in concentrations as low as 1 PPM. Low concentrations (below 50 PPM) are not harmful in short-term exposures but do provide excellent warning properties by causing coughing or irritation. Because the protective response is so strong, humans rarely submit to damaging concentrations -- instead there is an unmistakable urge to leave the area. Repeated or prolonged exposure to high concentrations can cause eye and respiratory damage.

Fire-Fighting Instructions: Keep unauthorized personnel removed.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

Section 6: Accidental Release Measures

Spill /Leak Procedures: Not applicable. KYDEX® LTR or KYDEX® LTA sheet will not spill or leak; it is solid; however, dust from machining the product may leak or spill.

Spills: If dust or powder from cutting and machining the plastic sheet is spilled, vacuum or sweep up and place in containers for recovery or disposal.

Containment: Not applicable.

Cleanup: Vacuum or sweep up and place in containers for recovery or disposal.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7: Handling and Storage

Handling Precautions: Dust levels should be kept below respiratory dust concentrations of 5 mg/m³. Take proper care when moving, loading, or unloading. Electrostatic charge may build up during handling; grounding of equipment is recommended.

Storage Requirements: Store in a dry area below 377°C (100°F)

Regulatory Requirements: KYDEX® LTR or KYDEX® LTA sheet are not regulated.

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Section 8: Accidental Release Measures

Engineering Controls: Maintain levels of airborne contaminants below exposure levels by controlling general and local room ventilation in areas where machining, cutting or thermoforming occurs. Ground equipment to prevent build up of electrostatic charge

Ventilation: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

Administrative Controls: None.

Respiratory Protection: Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. *Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

Protective Clothing/Equipment: Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Safety Stations: Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

Contaminated Equipment: Not applicable.

Section 9: Physical and Chemical Properties

Physical State: Solid

Appearance and Odor: Opaque plastic sheets; slight odor

Odor Threshold: Not available

Vapor Pressure: Not available

Vapor Density (Air=1): Not available

Formula Weight: Not available (Mix)

Density: 1.3-1.5 g/cc

Specific Gravity (H₂O=1, at 4 °C): 1.3-1.5

pH: Not available

Water Solubility: Insoluble

Boiling Point: Not available

Freezing/Melting Point: Not available

Refractive Index: Not available (opaque)

Surface Tension: Not available

% Volatile: Not available

Evaporation Rate: Not available

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Section 10: Stability and Reactivity

Stability: KYDEX® LTR or KYDEX® LTA sheet are stable at room temperature under normal storage and handling conditions.
Polymerization: Hazardous polymerization WILL NOT occur
Conditions to Avoid: Temperatures of 218.3°C (425°F) and above
Chemical Incompatibilities: Polyvinyl chloride-based materials should not come in contact with acetal or acetal polymers in elevated temperature processing equipment. The two materials are not compatible and will react in violent decomposition when mixed under conditions of heat and pressure
Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, hydrogen chloride

Section 11: Toxicological Information

Toxicity Data: *

Eye Effects: Possible irritation due to dust particles
Acute Inhalation Effects: Polyvinyl chloride (PVC): Rats and guinea pigs exposed continuously to PVC dust for 24hrs/day for periods varying from 2-7 months were found to have extensive lung damage. In rats, inhalation of fumes from heated PVC produced interstitial edema as well as focal, bronchial and intravascular hemorrhage.

Acute Oral Effects: Not known
Chronic Effects: Not known
Carcinogenicity: Not a carcinogen.
Mutagenicity: Not known
Teratogenicity: Not known

*See NIOSH and RTECS for additional toxicity data.

Section 12: Ecological Information

No ecological data available.

Section 13: Disposal Considerations

Wastes can be landfilled. Dispose of in accordance with federal, state, and local regulations.

Section 14: Transport Information

DOT Transportation Data (49 CFR 172.101):

Shipping Name: KYDEX sheet
Shipping Symbols: None
Hazard Class: Not regulated
ID No.: Not applicable
Packing Group: Not applicable
Label: Not applicable
Special Provisions (172.102): None

Packaging Authorizations: None
Quantity Limitations: None
Vessel Stowage Requirements: None

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Section 15: Regulatory Information

EPA Regulations:

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)
 CERCLA Hazardous Substance (40 CFR 302.4) unlisted specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4), CWA, Sec. 307(a), CAA, Sec. 112
 CERCLA Reportable Quantity: None
 SARA /Title III Hazard Categories:
 Immediate (Acute) Health: NO Reactive Hazard: NO
 Delayed (Chronic) Health: NO Sudden Release of Pressure: NO
 Fire Hazard: NO

OSHA Regulations:

Air Contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A): Not listed
 OSHA Standard (29 CFR 1910.1200) requires that information be provided to employees regarding the hazards of chemicals by means of a hazard communication program including labeling, material safety data sheets, training and access to written records. We request that you, and it is your legal duty to make all information in the Material Safety Data Sheet available to your employees.

State Regulations:

New Jersey Workplace Hazardous Substance List: Chlorinated polyvinyl chloride, organotin compound, modifier and lubricant, titanium dioxide
 Pennsylvania Right to Know Act: Chlorinated polyvinyl chloride, organotin compound, modifier, lubricant

Section 16: Other Information

Prepared by: Jym Kauffman

Revision Notes: None

Additional Hazard Rating Systems: None

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