



ENSINGER-HYDE

ASK. THINK. SUCCEED.



TECAPET™ PET

TECAPET™ PET

PET (Polyethylene Terephthalate)

TECAPET™PET is an unreinforced, semi-crystalline thermoplastic polyester derived from polyethylene terephthalate. Its excellent wear

resistance, low coefficient of friction, high flexural modulus, and superior dimensional stability make it a versatile material for designing mechanical

and electro-mechanical parts. Because TECAPET™PET has no centerline porosity, the possibility of fluid absorption and leakage is virtually eliminated.

- **Excellent wear resistance**
- **Low coefficient of friction**
- **Very good chemical resistance**
- **No centerline porosity eliminates the possibility of fluid absorption and leakage**
- **Good electrical insulator**
- **High mechanical strength**
- **Excellent hardness and stiffness**
- **Good weather resistance**
- **In compliance with FDA regulations 21 CFR 177.1630 for use in contact with food**
- **Low water absorption**
- **Good resistance to high-energy radiation**

TECAPET™PET superior wear resistance and lack of centerline porosity give it an advantage over other materials for applications involving solvents, chemicals, and food products. TECAPET™PET is also used in water purification systems, printing equipment, textile components, food-handling equipment, and valves.

Dallas, Texas (Corporate Offices)
Houston, Texas
Brandon, Mississippi

phone 800-782-1836 / 214-239-3870
phone 800-282-4388 / 713-979-0660
phone 800-457-8623 / 601-825-7919

fax 214-239-3871
fax 713-979-0664
fax 601-825-7109



NATIONWIDE PLASTICS, INC.

"The Authority On Plastics Manufacturing And Distribution"

TYPICAL PROPERTY VALUES

	PROPERTIES	ASTM Test Method	Units	TECAPET™ PET
PHYSICAL	Density	D792	lbs/in ³	0.0499
	Specific Gravity	D792	g/cc	1.38
	Water Absorption, @24 hours, 73°F	D570	%	0.10
	@Saturation, 73°F	D570	%	0.50
MECHANICAL	Tensile Strength @ Yield, 73°F	D638	psi	12,500
	Tensile Modulus	D639	psi	470,000
	Elongation @ Break, 73°F	D638	%	20
	Flexural Strength, 73°F	D790	psi	17,600
	Flexural Modulus, 73°F	D790	psi	430,000
	Compressive Strength	D695	psi	-
	Izod Impact Strength, 73°F	D256	ft-lbs/in	0.70
	Rockwell Hardness, 73°F	D785	M Scale	94
	Shure Hardness	-	D Scale	-
	Wear Factor Against Steel, 40 psi, 50 fpm	D3702	in ³ x 1 / hr PV	210 x 10 ⁻¹⁰
	Static Coefficient of Friction	D3702	-	0.19
	Dynamic Coefficient of Friction, 40 psi, 50 fpm	D3702	-	0.25
	THERMAL	Heat Deflection Temperature @ 66 psi	D648	°F
@264 psi		D648	°F	175
Coefficient of Linear Thermal Expansion		D696	in/in/°F	3.9 x 10 ⁻⁴
Maximum Servicing Temperature, Intermittent		-	°F	320
Long Term		-	°F	230
Specific Heat		UL746B	BTU/lb-°F	0.28
Thermal Conductivity		-	-	2.01
Vicate Softening Point		-	°F	-
Melting Point		D3418	°F	490
Flammability	UL94	-	HB	
ELECTRICAL	Surface Resistivity	D257	ohm/square	-
	Volume Resistivity	D257	ohm-cm	10 ¹⁶
	Dielectric Strength	D149	V/mil	400
	Dielectric Constant, @ 60 Hz, 73°F, 50% RH	D150	-	3.4
	@ 1 MHz	D150	-	-
	@ 20 GHz	D150	-	-
	@ 30 GHz	D150	-	-
	Dissipation Factor, @ 60 HZ, 73°F	D150	-	0.002

This information is only to assist and advise you on current technical knowledge and is given without obligation or liability. All trade and patent rights should be observed. All rights reserved. Data obtained from extruded shapes material. TECAPET™ PET - Ensinger Industries, Inc.

MATERIAL AVAILABILITY

Rods: Diameters: 3/16" to 4 3/4" diameter – 10' length **Plates:** 1/4" to 4" thickness inclusive are 2' x 4' 5" and greater diameter – 5' length

Primary Specification (Resin) (Typical)
ASTM-D-5927 TPES0211

Shapes Specification (Typical)
ASTM-D-6261 S-TPES0211

Profiles, tubes, and special sizes are custom-produced on request.



ENSINGER-HYDE

ASK. THINK. SUCCEED.

Division of Ensinger, Inc.

HEADQUARTERS
365 Meadowlands Boulevard
Washington, Pennsylvania 15301

Telephone: 800-243-3221 Sales
800-869-4029 Technical
Fax: 724-746-9209

e-mail: sales@ensinger-ind.com

CANADA
Ensinger-Plastifab
7777, Transcanadienne
Saint-Laurent, Quebec H4S 1L3

Telephone: 514-325-9840
Toll Free: 800-361-4774
Fax: 514-325-5222

Web site: www.plastifab.ca
e-mail: infoprod@plastifab.ca

DISTRIBUTED BY

DS107/0806

Dallas, Texas (Corporate Offices)
Houston, Texas
Brandon, Mississippi

phone 800-782-1836 / 214-239-3870
phone 800-282-4388 / 713-979-0660
phone 800-457-8623 / 601-825-7919

fax 214-239-3871
fax 713-979-0664
fax 601-825-7109